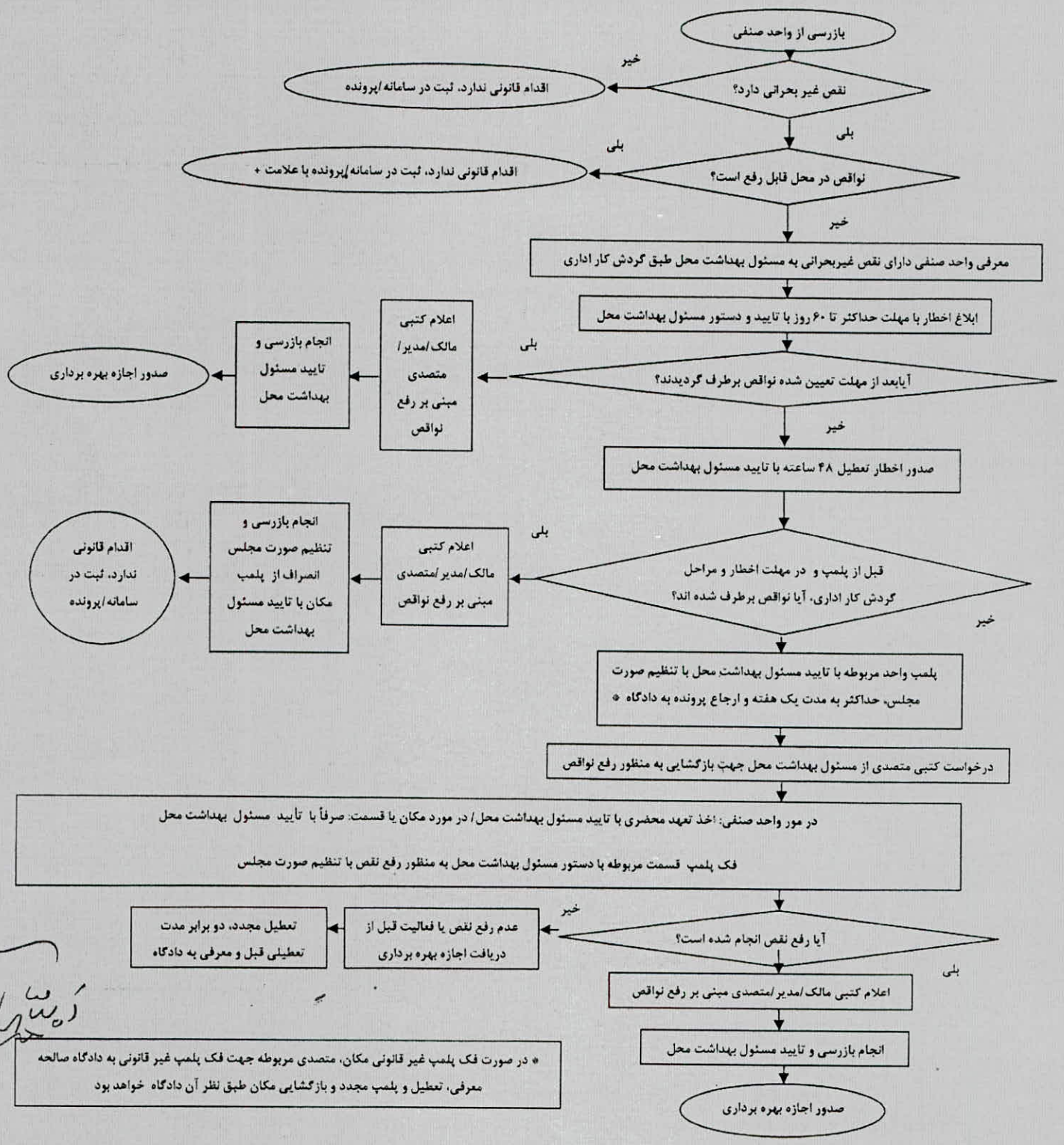.. نمودار گردش کار نواقص غیر بحرانی "